



Dart Aerospace Ltd.
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Canada

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008387

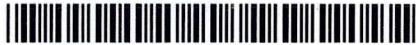
D4635-042
Job Sheet 186131



Part No: D4635-042

Job Qty: 1 pcs

Part Name: Fwd Ceiling Panel Assembly, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 12/7/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV F SHEETS 3,4 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Doc Release DL IPP Rev. C
Dwg. Update 13/07/09 DL ver: DD IPP Rev D Dwg Update 13/12/09 DL Ipp Rev. E Dwg Update 14/01/09 DL
IPP Rev. F Dwg. Update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	12/7/18	12/7/18	0.00	1.00	Small Fab - 1		DAS 58 MAR 13 2019 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	Small Fab - 2 - B4B	1 pcs	12/7/18	12/7/18	0.00	0.00	Small Fab - 1 - B4B		DAS 58 MAR 26 2019 9-89
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
120	QC 5	1 pcs	12/7/18	12/7/18	0.00	0.00	QC 5 - 10		DAS 40 APR 08 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		

				QC 5 - 50	
				QC 5 - 30	
130 Packaging 3-1 - Stock - B4B 1 pcs	12/7/18	0.00 0.00	Packaging 3 - 1 - B4B	9-89 69 DAS	
			Packaging 3 - 2 - B4B		
			Packaging 3 - 3 - B4B		
			Packaging 3 - 4 - B4B		
			Packaging 3 - 5 - B4B		
			Packaging 3 - 6 - B4B		
			Packaging 3 - 7 - B4B		
			Packaging 3 - 8 - B4B		
			Packaging 3 - 9 - B4B		
			Packaging 3 - 10 - B4B		
			Packaging 3 - 11 - B4B		
			Packaging 3 - 12 - B4B		
			Packaging 3 - 13 - B4B		
			Packaging 3 - 14 - B4B		
			Packaging 3 - 15 - B4B		
			Packaging 3 - 16 - B4B		
			Packaging 3 - 17 - B4B		
			Packaging 3 - 18 - B4B		
			Packaging 3 - 19 - B4B		
			Packaging 3 - 20 - B4B		
			Packaging 3 - 21 - B4B		
			Packaging 3 - 22 - B4B		
			Packaging 3 - 23 - B4B		
			Packaging 3 - 24 - B4B		
			Packaging 3 - 25 - B4B		
			Packaging 3 - 26 - B4B		
			Packaging 3 - 27 - B4B		
			Packaging 3 - 28 - B4B		
			Packaging 3 - 29 - B4B		
			Packaging 3 - 30 - B4B		
			Packaging 3 - 31 - B4B		
			Packaging 3 - 32 - B4B		
			Packaging 3 - 33 - B4B		
			Packaging 3 - 34 - B4B		
			Packaging 3 - 35 - B4B		
			Packaging 3 - 36 - B4B		
140 QC 21 - SA 1 pcs	12/7/18	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89	
			QC 21 - SA - 70		
Part Op 100 - (Small Fab) *** APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF Descriptions: LIGHT, LET DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: _____ 1- Assemble as per Dwg D4635-042 2- Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness 110 - (Small Fab) 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location:_____) 140 - (QC21- Final Inspection - Work Order Release)					APR 15 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4635-142	Fwd Ceiling Replacement Panel Assembly, RH	1 pcs (1 ea)	100-Small Fab - 1	5161464
D4646-1	Plenum Cap Assembly	2 pcs (2 ea)	100-Small Fab - 1	5138377
D4652-3	Mounting Nut	2 Ea (2 ea)	100-Small Fab - 1	5183919
D4652-5	Air Valve, 1.25 Id Disk Type	2 Ea (2 ea)	100-Small Fab - 1	5153960
D4655-1	Speaker	2 pcs (2 ea)	100-Small Fab - 1	5122224
D4708-9	Lanyard	2 pcs (2 ea)	100-Small Fab - 1	5001856
D4728-042	RH Cabin Speaker #1	1 pcs (1 ea)	100-Small Fab - 1	5153919
D4728-044	RH Cabin Speaker #2	1 pcs (1 ea)	100-Small Fab - 1	5124458-30
D4743-1	Speaker Grill	2 pcs (2 ea)	100-Small Fab - 1	5008278
MS21044-N08	Nut	8 Ea (8 ea)	100-Small Fab - 1	5005145
MS21919-WDG8	Clamp	6 Ea (6 ea)	100-Small Fab - 1	5005142
MS24693-BB51	Screw	8 Ea (8 ea)	100-Small Fab - 1	5034407
NAS1149DN832J	Washer	8 Ea (8 ea)	100-Small Fab - 1	5034411

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4635-142	1	0	0
	D4646-1	2	32	0
	D4652-3	2	202	0
	D4652-5	2	2	0
	D4655-1	2	23	0
	D4708-9	2	29	0
	D4728-042	1	0	0
	D4728-044	1	7	0
	D4743-1	2	23	0
	MS21044-N08	8	191	0
	MS21919-WDG8	6	133	0
	MS24693-BB51	8	685	0
	NAS1149DN832J	8	1,277	0

Part Specifications

Specifications could not be found.



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Job Sheet 186131



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Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 12/7/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV F SHEETS 3,4 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Doc Release DL IPP Rev. C Dwg. Update 13/07/09 DL verf:DD IPP Rev D Dwg Update 13/12/09 DL Ipp Rev. E Dwg Update 14/01/09 DL IPP Rev. F Dwg. Update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/7/18	0.00	0.00	Start Up Small Fab		
100	Small Fab	1 pcs		12/7/18	0.00	1.00	Small Fab		
110	Small Fab	1 pcs		12/7/18	0.00	0.00	Small Fab		
120	QC	1 pcs		12/7/18	0.00	0.00	QC5		
130	Packaging	1 pcs		12/7/18	0.00	0.00	Packaging3		
140	QC21-SA	1 Ea		12/7/18	0.00	0.00	QC21		

Part Op 100 - *** APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET
Descriptions: DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: _____ 1- Assemble as per Dwg D4635-042 2-
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4635-142	Fwd Ceiling Replacement Panel Assembly, RH	1 Ea (1 ea)	90-Start up Operation	
D4646-1	Plenum Cap Assembly	2 Ea (2 ea)	90-Start up Operation	
D4652-3	Mounting Nut	2 Ea (2 ea)	90-Start up Operation	
D4652-5	Air Valve, 1.25 Id Disk Type	2 Ea (2 ea)	90-Start up Operation	
D4655-1	Speaker	2 Ea (2 ea)	90-Start up Operation	
D4708-9	Lanyard	2 Ea (2 ea)	90-Start up Operation	
D4728-042	RH Cabin Speaker #1	1 Ea (1 ea)	90-Start up Operation	
D4728-044	RH Cabin Speaker #2	1 Ea (1 ea)	90-Start up Operation	
D4743-1	Speaker Grill	2 Ea (2 ea)	90-Start up Operation	
MS21044-N08	Nut	8 Ea (8 ea)	90-Start up Operation	
MS21919-WDG8	Clamp	6 Ea (6 ea)	90-Start up Operation	
MS24693-BB51	Screw	8 Ea (8 ea)	90-Start up Operation	
NAS1149DN832J	Washer	8 Ea (8 ea)	90-Start up Operation	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4635-142	1	0	0
	D4646-1	2	1	0
	D4652-3	2	207	0
	D4652-5	2	11	0
	D4655-1	2	16	0
	D4708-9	2	40	0
	D4728-042	1	0	0
	D4728-044	1	8	0
	D4743-1	2	23	0
	MS21044-N08	8	228	0
	MS21919-WDG8	6	64	0
	MS24693-BB51	8	533	0
	NAS1149DN832J	8	578	0
Part Specifications				
Specifications could not be found.				

Plex 11/12/18 10:57 AM dart.white.jesse



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Container No: S162208



Part: D4635-042

Job No: 186131

Serial No/Batch: S162208

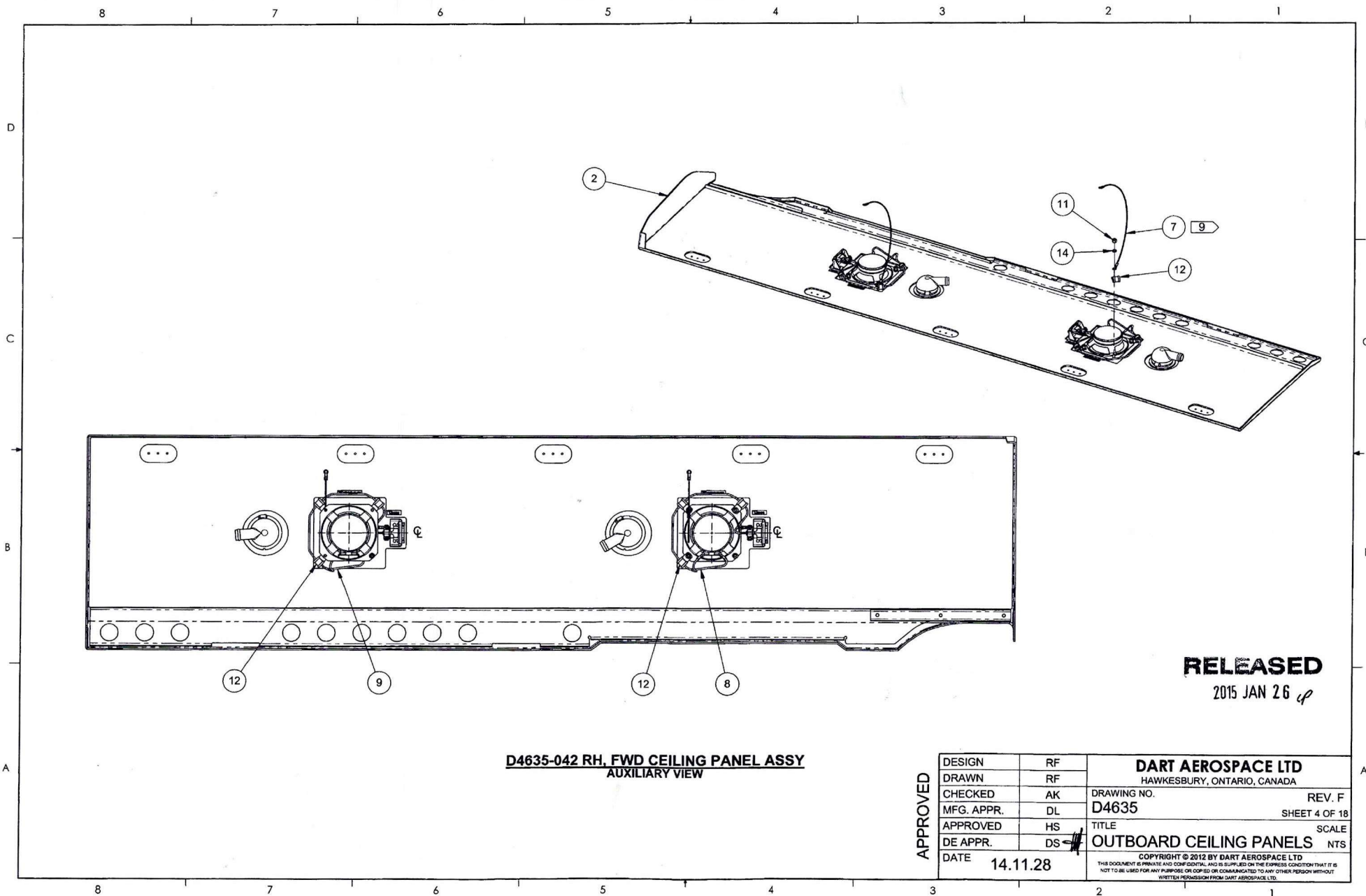
Revision: F

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/13/19



RELEASED
2015 JAN 26 *up*

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	AK	DRAWING NO. D4635	REV. F
MFG. APPR.	DL	SHEET 4 OF 18	
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	OUTBOARD CEILING PANELS	
DATE	14.11.28	NTS	
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